

Date: Tuesday, 8/21/2007 1:59:10 PM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: CO-PILOT CYCLIC STICK EXTENSION		
Job Number	: 34118		Part Number	: G10205		
Estimate Number	: 12831		Drawing Number	: G10205 REV A		
P.O. Number	: N/A		Project Number	: N/A		
This Issue	: 8/21/2007	S.O. No. : N/A	Drawing Revision	: A		
Prsht Rev.	: NC		Material	: N/A		
First Issue	: N/A		Due Date	: 9/15/2007		
Previous Run	: 32075		Qty:	5	Um:	Each
Written By	: <i>JL</i>		Comment	: Est Rev. A New Issue 07-04-16 JLM		
Checked & Approved By	: <i>JL 07/08/21</i>					
Comment						

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M6061T6R1250	6061-T6 Round Bar 1.250 <i>JL 07/08/23</i>
2.0	LATHE CONV.	CONVENTIONAL LATHE <i>JL 07/08/23</i>
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE <i>JL 07/08/23</i>
4.0	QC8	SECOND CHECK <i>JL 07/08/23</i>
5.0	PACKAGING 1	PACKAGING RESOURCE #1 <i>JL 07/08/23</i>
6.0	QC21	FINAL INSPECTION/W/O RELEASE <i>JL 07/08/23</i>
Job Completion <i>JL 07/08/23</i>		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

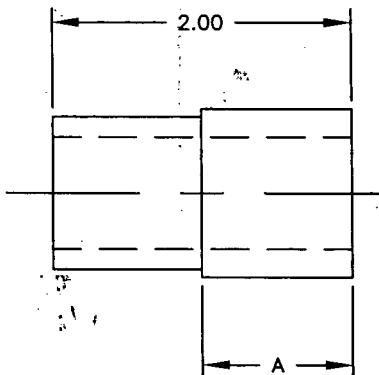
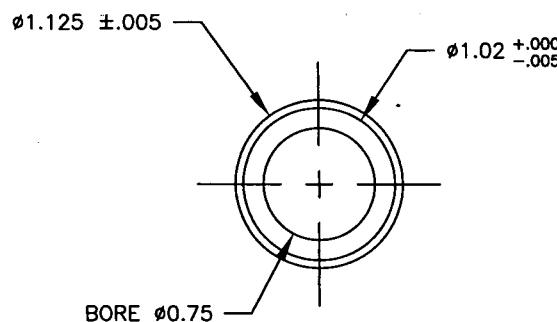
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: Date: 07/28/07

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

REVISIONS		
REV	DESCRIPTION	APVR/DATE
A	REDRAWN IN CAD	5/30/03 CLB



PART NUMBER	DIM. "A"
G10203; PILOT CYCLIC STICK EXTENSION	1.00" ±0.020
G10205; CO-PILOT CYCLIC STICK EXTENSION	1.30" ±0.020

NOTES:

1. MAT'L: 6061-T6 ALUMINUM
OR 7075-T6 ALUMINUM
SPEC: QQ-A-200/8

BREAK SHARP EDGES UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		DESIGNED DRAWN CHECKED APPROVED	DATE 5/30/03 DATE DATE 5/30/03
TOLERANCES ARE: FRACTIONS DECIMAL ANGLES ±1/8" X ±.050 ±2° XX ±.020 XXX ±.010			
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		Drawing Number G10203 REV A Pro No: GA122 SIZE A Scale: 1:1 Sheet 1 of 1	

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 3918

DART AEROSPACE LTD	Work Order:	34118
Description: cyclic stick ext.	Part Number:	G10205
Inspection Dwg: G10203 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:		Audited by:		Prototype Approval:	
Date:	07/08/23	Date:	07/08/23	Date:	

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	